



Our Technologies

API Technologies

- Pilot and Industrial scale capacities
- High potents / Hormones
- Ethinylation / Halogenation / Epoxidation
- Hydrogenation >10 bar and <100 bar
- Low temperature reactions
- Birch-, Cyanide- and Metallorganic reactions
- Distillation / Large scale solvent recovery
- Fermentation / Biocatalysis
- Preparative HPLC / Micronization

Drug Product Technologies

- Tablets: Single- / Bilayer / Coatcore / Effervescent / Oral disintegrating
- Capsules: Hard / Soft gel
- High shear- and Fluid bed granulation
- Extrusion / Roller compaction
- Tablet coating /-printing
- Aqueous and oily sterile dosage forms
- Aseptic manufacturing / terminal sterilization
- Ampules / Bottles / Vials / Syringes / Cartridges
- Lyophilization
- Heat- / Vapor- / Gas- Sterilization
- Creams / Ointments / Lotions / Gels
- Syrups / Suspensions / Herbal liquids
- Nasal sprays/Eye drops
- Blister packaging PE-Alu / PP-Alu / Alu-Alu
- Bottle packaging glass / HDPE
- Sachet / Stick / Pouch / Stripes
- Powder in bottle / Rigid tubes / Tube filling
- Serialization / Aggregation
- Optical inspection manual and automated



- Are you looking for solutions to increase the resilience of your supply chain?
- Are you looking for capacity to complement your internal network?
- Are you looking for ways to minimize your ecological footprint?
- Are you looking for a partner that understands the needs of your product?

Contact us:

Ask us how we can support your project.



contractmanufacturing@bayer.com



Contract Manufacturing Solutions

Capability Overview





Our API manufacturing sites in Europe and Mexico

Solutions for your product from classical synthesis to advanced biotransformation

	Bergkamen DE	Wuppertal DE	La Felguera ES	Orizaba MX
High potents/Hormones	●/●	●/-	-/-	-/●
Chem. Transform.: < 0.5 t / 0.5-5 t / > 5 t	●/●/●	●/●/●	●/●/●	●/●/●
Birch-reduction / Cyanide reaction	●/●	-/-	-/-	-/-
Hydrogenation: >= 100 bar/<= 10 bar	-/●	●/●	-/-	-/●
Ethinylation / Halogenation / Epoxidation	●/●/●	-/●/●	-/-/-	●/●/●
Metallorganic reaction	●	●	-	●
Low temperature reactors	●	●	-	-
Fermentation / Biocatalysis	●/●	●/●	-/-	-/-
preparative HPLC	●	●	-	-
Micronization	●	●	●	-
Large scale solvent recovery	●	-	-	-
Reach SCC	●	●	●	●
Multiple solvents/acids/alkaline	●/●/●	●/●/●	●/●/●	●/●/●
EMA/FDA/ANIVISA/local	●/●/●/●	●/●/●/●	●/●/●/●	●/●/-/●
ISO 14001/45001/50001/EMAS	●/●/●/●	●/●/●/-	●/●/-/-	●/-/-/*

Our Drug Product manufacturing sites

are strategically located around the globe and equipped to meet your diverse needs.

	Beijing CN	Berlin DE	Leverkusen DE	Garbagnate IT	Orizaba MX	Shiga JP	Weimar DE
Solids/Liquids/Semisolids	●/-/-	●/●/-	●/-/-	●/●/-	-/●/●	●/●/-	●/-/-
High potent/Hormones/Narcotics	-/-/-	-/●/-	●/-/●	-/-/-	-/●/-	-/-/-	-/●/-
Aseptic manufacturing	-	●	-	-	●	-	-
Sterilization: Heat/Vapor/Gas	-/-/-	-/●/●	-/-/-	-/-/-	-/●/-	-/●/●	-/-/-
Lyophilization	-	●	-	-	-	-	-
Prefilled syringe/ Comb. products	-	●/-	-	-	●/-	-/-	-
Ampules/Bottles/Cartridges	-/-/-	●/●/●	-/-/-	-	●/-/-	-/-/-	-/-/-
Micronization	-	-	●	●	-	-	-
Highshear/Fluidbed granul.	●/●	-/-	●/●	●/●	-/-	-/●	-/●
Roller compact/extrusion	-/-	-/-	●/-	-/-	-/-	●/-	-/-
Tableting/Coating	●/●	-/-	●/●	●/●	-/-	●/●	●/●
Optical Inspection	●	●	●	●	●	●	●
Blister PVC-Alu/Alu-Alu	●/-	●/-	●/●	●/●	●/-	●/-	●/-
Bottle pack: Glass/HDPE	-/-	-/-	-/●	-/-	-/-	-/●	-/-
Powder in Bottle/Pouch	-/-	-/-	●/-	●/-	-/-	-/●	-/●
Serialization/Aggregation	●/●	●/●	●/●	●/●	●/●	●/-	●/●
EMA/FDA/ANIVISA/local	-/-/-/●	●/●/●/●	●/●/●/●	●/●/●/●	●/-/●/●	-/-/-/●	●/●/●/●
ISO 14001/45001/50001	●/●/●	●/●/●	●/●/●	●/●/●	●/-/-*	-/-/-*	●/●/●

● : Available

- : Not available

* : Local certification in place

	Alcalá ES	Bitterfeld DE	Casablanca MA	Cimanggis ID	Guatemala GT	Kunming CN	Lerma MX	Myerstown US	Pilar AR	Qidong CN
Rx/OTC/Nutrit./Cosm./MedDev	●/●/●/-	●/●/-/-	●/●/●/-	●/●/●/●/-	●/●/●/-/-	●/●/●/-/-	-/●/●/-/-	-/●/●/-/-	●/●/●/-/-	●/●/●/-/-
Solids/Liquids/Semisolids	-/●/●	●/-/-	●/-/-	●/-/-	●/-/-	-/●/●	●/●/-	●/●/-	●/-/-	●/●/-
High potent/Hormones/Narcotics	●/-/-	-/-/-	-/-/-	-/-/-	-/-/-	●/●/-	-/-/-	-/-/-	●/●/-	-/-/-
Sterile/Aseptic manufacturing	●/-	-/-	-/-	-/-	-/-	-/-	-/-	-/-	-/-	-/-
Highshear/Fluidbed granulation	-/-	-/●	-/-	●/●	-/●	-/-	-/-	●/●	●/●	●/●
Roller Compaction/Extrusion	-/-	●/●	-/-	-/-	-/-	-/-	-/-	●/-	-/-	-/-
Tablets: Coated/Printed/Effervescent	-/-/-	●/●/●	-/-/●	●/-/●	●/-/●	-/-/-	-/-/●	●/●/-	●/-/●	●/-/-
Soft gel capsules/Hard capsules	●/-	-/-	-/-	-/●	-/-	-/-	-/●	-/-	-/-	-/-
Creams/Ointments/Lotions/Gels	-/-/-	-/-/-	-/-/-	-/-/-	-/-/-	●/●/●	-/-/-	-/-/-	-/-/-	-/-/-
Syrups/Suspensions/Herbal liquids	●/●/●	-/-/-	-/-/-	-/-/-	-/-/-	-/-/-	●/●/-	-/●/-	-/-/-	●/-/-
Nasal Sprays/Eye Drops	-/-	-/-	-/-	-/-	-/-	●/-	●/-	-/-	-/-	-/-
Ampules/Vials/Bottles/Cartridges	●/●/●/-	-/-/-/-	-/-/-/-	-/-/-/-	-/-/-/-	-/-/-/-	-/-/●/-	-/-/●/-	-/-/-/-	-/-/-/-
Optical inspection	●	●	-	-	-	-	●	-	●	●
Blister: PE/Alu/Alu/Alu	●/●	●/●	●/-	●/●	●/?	-/-	●/●	●/-	●/●	●/●
Bottles: HDPE/Glass	-/●	-/-	-/-	●/●	●/●	●/-	●/-	●/-	-/-	-/-
Rigid tubes/Stripes/Sachets/Sticks	-/-/-/-	-/●/●/●	●/●/●/●	●/●/●/-	-/●/●/-	-/-/-/-	-/●/●/●	-/-/●/-	●/●/●/-	-/-/-/-
Tube filling	-	-	-	-	-	●	-	-	●	-
Serialization/Aggregation	●/●	●/●	●/●	●/●	-/-	●/●	●/-	-/-	-/-	●/●
EMA/FDA/ANIVISA/local	●/●/●/●	●/●/●/●	●/-/-/●	●/-/-/●	-/-/-/●	-/-/-/●	-/●/●/●	-/-/-/●	-/●/●/●	-/-/-/●
ISO 14001/45001/50001	●/●/-	●/●/●	●/●/-	●/●/-	●/●/-	-/-/*	-/-/*	●/-/-	-/-/*	●/●/●

Status: 10/2026 - Subject to change

Contract
Manufacturing
Solutions